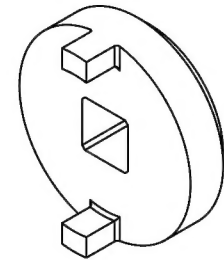
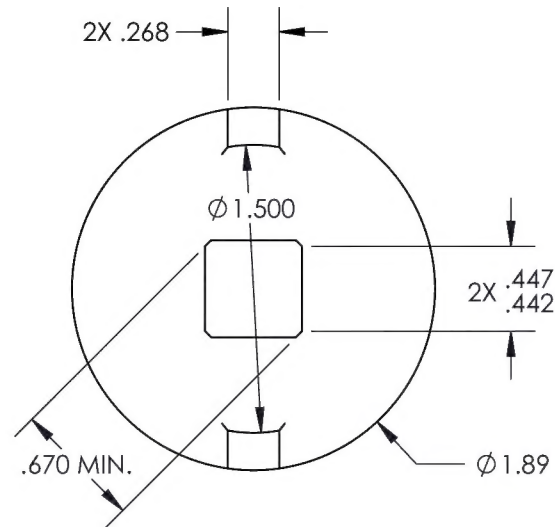
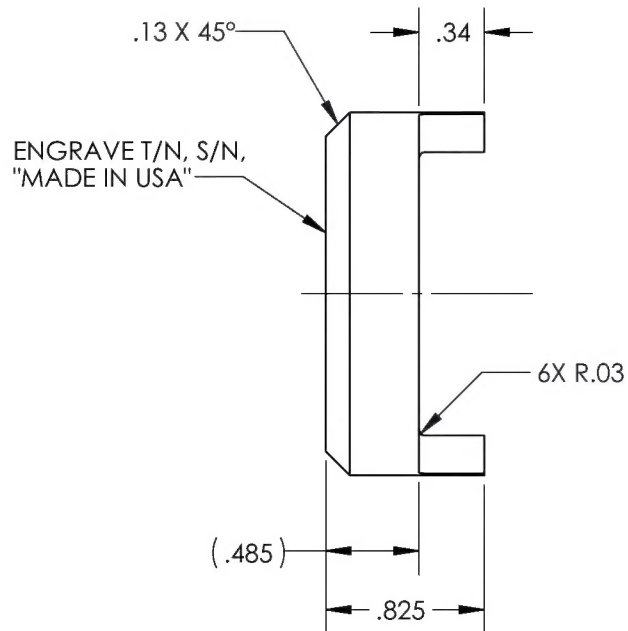


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D T/N FROM RBEA93-3202-20, CH'D ENGRAVE NOTE, ADDED NOTE 1.	3/18/13	RJC	RW
1	15-0002	CH'D MATERIAL WAS 4140 Q&T IS 4140/4142 Q&T.	1/8/2015	RJC	JAG



NOTE:
1. REF. OLD RB T/N: RBEA93-3202-20.

DART AEROSPACE	
TITLE SPANNER TOOL FOR STA-LOK	
DWG NO. RBE332A93-3202-20	REV 1
MAT'L 4140/4142 Q&T	DRAWN BY: RANEY
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX \pm .005 FRACTIONS \pm 1/8	HEAT TREAT
.XX \pm .01 ANGLES \pm 5°	FINISH CAD PLATE YELLOW
.X \pm .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER
SCALE 1:1	DATE 4/13/2011
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	SPANNER	4140/4142 Q&T		1